

**AMENDMENTS TO THE CLAIMS::**

This listing of claims will replace all prior versions, and listings, of claims in the application:

**Listing of Claims:**

1-5. ~~Canceled.~~

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B1

6. (Original) A method of making an elevator rope assembly, comprising:  
arranging a plurality of elongate load carrying members in a selected arrangement; and

coating the load carrying members with a urethane coating that does not contain wax.

7. (Original) The method of claim 6, including using a thermal polyurethane coating.

8. (Original) The method of claim 6, including positioning the load carrying members within a mold and applying a release agent to the mold to enhance an ability to remove the rope assembly from the mold after the load carrying members are coated with the urethane coating.

9-12. ~~Canceled.~~

13-15. ~~13-15~~ (Canceled)

16. (New) The method of claim 6, including coating the load carrying members such that the urethane coating has a rectangular cross-section.

17. (New) The method of claim 6, including coating the entire plurality of load carrying members with a single urethane coating.

B<sub>1</sub>  
18. (New) A method of making an elevator belt, comprising:  
coating a plurality of elongate load carrying members with a rectangular, waxless urethane coating.

19. (New) The method of claim 18, including using a thermal polyurethane coating.

20. (New) The method of claim 18, including coating the entire plurality of load carrying members with a single urethane coating.

21. (New) A method of making an elevator rope assembly, comprising:  
coating an entire plurality of elongate load carrying members with a single, waxless, urethane coating.

22. (New) The method of claim 21, including coating the load carrying members with a coating having a rectangular cross-section.

23. (New) The method of claim 21, including using a thermal polyurethane coating.
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